



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-811-013

Job Sheet 182913



005800

Part No: D206-811-013

Job Qty: 1 ea

Part Name: 206 A/B Replacement Engine Mount (S/N 2609 And Sub)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 10/12/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV B SHEET 9 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.06.19 AS PER IIN
REV.B DD VERF:JLM IPP REV:C 14.07.07 per chg002/ECN14-584 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Stores/Pkg-1	DAS 6	OCT 05 2018
110	Packaging	1 pcs	10/12/18	10/12/18	0.00	0.00	Packaging1-3	DAS 6	OCT 31 2018
120	QC	1 pcs	10/12/18	10/12/18	0.00	0.00	QC4	69-89	OCT 31 2018
125	DC	1 pcs	10/12/18	10/12/18	0.00	0.00	DC	9-89	NOV 01 2018
130	Packaging	1 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-1	69	NOV 01
170	QC21-FG	1 Ea	10/12/18	10/12/18	0.00	0.00	QC21	9-89	NOV 01

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4880-041	206A/B FWD Leg Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5106619
D4880-042	206A/B FWD Leg Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5122777
D4881-041	206A/B AFT Leg Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5106613
D4881-042	206A/B AFT Leg Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5123342
D4882-041	206A/B Leg Assembly LH	1 Ea (1 ea)	90-Start up Operation	5101157
D4882-042	206A/B Leg Assembly RH	1 Ea (1 ea)	90-Start up Operation	5163947

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4880-041	1	1	0
	D4880-042	1	2	0
	D4881-041	1	1	0
	D4881-042	1	1	0
	D4882-041	1	0	0
	D4882-042	1	1	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S123239



Part: D206-811-013

Job No: 182913

Serial No/Batch: S123239

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH14-17- Issue 1, FAA/STC SR0346!

Table 2. – Fastener Torque

Fastener Type	Torque (in-lbs)	Torque (N*m)
1/4-28 T_2	90	10.2
5/16-24 3/8-24 T_1	125-145	14.1-16.4

4.0 WEIGHT AND BALANCE

The following is the net weight increase associated with the D206-811-011/-013 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-811-011 REPLACEMENT ENGINE MOUNT KIT (Bell 206A/B Series S/N 661-671, 716-2608, 39998 and Sub)	1.9 lb 0.86 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	135.5 in 3.44 m	257 in-lb 3.0 m-kg
D206-811-013 REPLACEMENT ENGINE MOUNT KIT (Bell 206A/B Series S/N 2609 and Sub)	1.7 lb 0.77 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	135.5 in 3.44 m	230 in-lb 2.6 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D206-811-011	REPLACEMENT ENGINE MOUNT KIT (206A/B Series S/N 661-671, 716-2608, 39998 and Sub)
	X	D206-811-013	REPLACEMENT ENGINE MOUNT KIT (206A/B Series S/N 2609 and Sub)
1		D4878-041	FWD LEG ASSY, LH
1		D4878-042	FWD LEG ASSY, RH
1		D4879-041	AFT LEG ASSY, LH
1		D4879-042	AFT LEG ASSY, RH
1		D4928-041	LEG ASSY, LH
1		D4928-042	LEG ASSY, RH
	1	D4880-041	FWD LEG ASSY, LH
	1	D4880-042	FWD LEG ASSY, RH
	1	D4881-041	AFT LEG ASSY, LH
	1	D4881-042	AFT LEG ASSY, RH
	1	D4882-041	LEG ASSY, LH
	1	D4882-042	LEG ASSY, RH

• COPYRIGHT © 2013 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: **B**

Date: 14.05.07

Change Record

PAGE 1 OF 1

Part Number: D206-811-013

Description: REPLACEMENT ENGINE MOUNT, 206A/B

[illegible]

